



ASSEMBLY INSTRUCTIONS:

- A) Punch out .5 dia single knockouts in bottom of frame from inside typical 4 corners.
- B) Assemble casters (item 2) to 1/4-20 weldnuts in adapter base (item 1) using 1/4-20 round HD screws (item 5) and star washers (item 6) provided.
- C) Assemble adapter base to bottom of frame as shown using 3/8-16 hex HD bolts (item 3) and flat washers (item 4). Fasten securely thru knockouts into 3/8-16 weldnuts on adapter base.

Note: Assembly shown is typical on each side

PARTS LIST		
ITEM No.	DESCRIPTION	QTY
1	ADAPTER BASE	1
2	3 INCH DIA SWIVEL CASTERS	4
3	3/8-16HEX HD SCREW	4
4	3/8 FLAT WASHER	4
5	1/4-20 RD HD SCREW	16
6	1/4 STAR WASHER	16

TOOL BOX



#2 Phillips
Screw Driver



9/16" Socket
Wrench



Hammer



visit our website @ www.hammondmfg.com